## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of		)	
RODI	NEY WILLIAM VANSTONE, et al.	)	Group Art Unit: Unassigned
Application No.: Unassigned		)	Examiner: Unassigned
Filed:	February 11, 2002	)	Sta
For:	ROTOR AND METHOD FOR WELDING AN ELEMENT OF A ROTOR	) )	D. C G-1-02

## **PRELIMINARY AMENDMENT**

Assistant Commissioner for Patents Washington, D.C. 20231

Sir:

Prior to examination of the above-captioned patent application, applicants request that the following claim amendments be entered. No new matter has been introduced in these amendments.

## IN THE CLAIMS:

Please replace Claims 3-15 and 18-26 as follows.

- 3. (Amended) A method according to Claim 1, wherein the said weld metal comprises at least 0.3% manganese.
- 4. (Amended) A method according to Claim 1, wherein the said weld metal comprises 0.005% or less sulphur.
- 5. (Amended) A method according to Claim 1, wherein the said weld metal comprises at least 1.7% tungsten.

